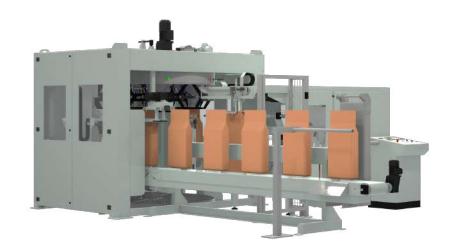


## **ILERSAC R**

Carousel-style automatic rotary bagging machine for open-mouth bags

Production: Up to 900 bags per hour Type of product: Flour Type of bags: Paper, PP, with or without gussets Level of automation: Automatic



## **BENEFITS**

### THE ILERSAC R AUTOMATIC BAGGING MACHINE OFFERS...

- Optimised production at the bagging point
- High degree of autonomy
- Bag stability
- Dust-free work environment
- Total automation of the bagging process
- Product quality assurance
- Easy maintenance

## **APPLICATIONS**

- Agri-food: pet foods.
- Food: flour, powdered milk, ingredients.

# TECHNICAL SPECIFICATIONS

### **POWER SUPPLY:**

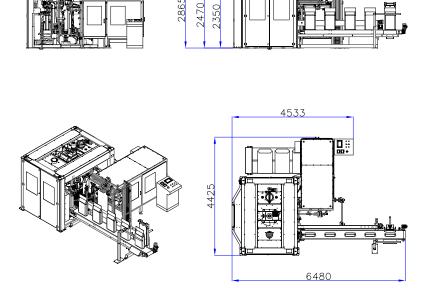
VOLTAGE: 380 III N+T 50 Hz CONTROL VOLTAGE:24V

POWER: 9 kW

#### **PNEUMATIC SUPPLY:**

PRESSURE: 6 bar

CONSUMPTION: 1000 NL/min



## **CHARACTERISTICS**

- Production of up to 900 bags per hour, depending on product characteristics and formats handled.
- 6-head carousel. Aluminium disc and heads.
- Highly autonomous bag magazine via conveyor belt.
- 3 stations to compress the product within the bag, so that the product settles properly in the bag without harming production.
- Suitable for paper, plastic or woven PP bags, flat or with side gussets.
- Oval filling spouts with external sealing clamps for greater air tightness during the filling process.
- System to extract and stretch the filled bag through side grips, which maintain the shape of the bag until it is closed.
- Dosing through auger doser and net weight.
- Mechanical design without diameter reductions that prevents accumulation of product in any parts or corners of the channels through which the product circulates.
- Simple, intuitive control screen for the operator.
- The weighing, bag filling, evacuation and bag closing processes are carried out automatically in the same unit.
- Maximum accessibility thanks to reduced rails, barriers and support points on the floor, thus making cleaning and maintenance tasks easier.

### OPTIONS

- Kit for handling bags with side gussets in the magazine.
- Empty bag labelling built into the bagging machine.
- Built-in closing, sealing, sewing and pinch-top systems.
- Excess product collection system beneath the machine.
- ATEX versions for work in Classified Zones.