

## **ILERBAG HS**

Horizontal high-speed FFS bagging machine for plastic bags from tubular film

Output: Up to 2,600 bags per hour Type of product: Granules



## **BENEFITS**

### THE ILERBAG HS HIGH-SPEED BAGGING MACHINE OFFERS...

- Sustained high production level
- Total automation of the bagging process
- Reduced downtime
- Optimised packaging consumption
- Improved packaging for stable palletising
- Energy savings
- Easy operation
- Easy maintenance, which saves costs
- Gentle, precise movements during the bagging process
- Acuurate weighing

### **APPLICATIONS**

ILERBAG HS is especially suitable for granulated products that flow easily. It is particularly designed for the chemical and petrochemical industries (plastic granules, fertilisers, etc.).

# TECHNICAL SPECIFICATIONS

**POWER SUPPLY:** 

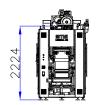
VOLTAGE: 380 III N+T 50 Hz CONTROL VOLTAGE:24V

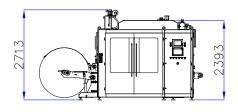
POWER: 7 kW

#### PNEUMATIC SUPPLY:

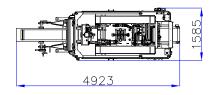
PRESSURE: 6 bar

CONSUMPTION: 1,700 NL/min









### **CHARACTERISTICS**

- Output up to 2,600 bags per hour, depending on product characteristics and formats handled.
- The high-production mechanical FFS cycle reaches 3,000 cycles per hour without any abrupt movements, jolts or vibrations.
- Bag transfer system with pivoting arms.
- Impulse sealing system for the corners with patented cooling.
- Compact unit ideal for small spaces. Appropriate size for existing sets of silos, without reducing production.
- Maximum accessibility to all mechanisms for maintenance and cleaning tasks.
- Removal of all corners and areas where product remnants could accumulate.
- Patented system to settle the product within the bag. Adaptable to different products and speeds for the optimal fill volume and the highest tubular film performance.
- Drives with regenerative braking system that recovers energy and diverts it immediately to other mechanisms that require it.
- Patented unwinding with film guide system.
- Suitable for PE bags or heat-sealable material on a tubular film, with or without gussets.
- Dosing through gravity and net weight.
- Patented flow control system.
- Simple, intuitive control screen for the operator. Recipes can be saved according to product and format.
- Completely automated adjustments.
- Durable materials, selected specially because they do not require any kind of maintenance for millions of cycles.

### **OPTIONS**

- Anti-corrosion versions for corrosive products.
- Servo-controlled flow.
- Servo-controlled product settling.
- OEE modules and SCADA systems.
- Product collection systems under the bagging machine.
- Mobile platform that moves on rails or wheels.